

CONE 5 OXIDATION SLOW COOL						
PUSH THE "RAMP HOLD" BUTTON						
SEGS	6.00	PUSH "ENTER"				
RA1	165.00	PUSH "ENTER"				
F	165.00	PUSH "ENTER"				
HLD1	0.00	PUSH "ENTER"				
RA2	300.00	PUSH "ENTER"				
F	1032.00	PUSH "ENTER"				
HLD2	0.00	PUSH "ENTER"				
RA3	180.00	PUSH "ENTER"				
F	1132.00	PUSH "ENTER"				
HLD3	0.00	PUSH "ENTER"				
RA4	300.00	PUSH "ENTER"				
F	2050.00	PUSH "ENTER"				
HLD4	0.00	PUSH "ENTER"				
RA5	108.00	PUSH "ENTER"				
F	2167.00	PUSH "ENTER"				
HLD5	0.05	PUSH "ENTER"				
RA6	150.00	PUSH "ENTER"				
F	700.00	PUSH "ENTER"				
HLD6	0.00	PUSH "ENTER"				
IT WILL THEN SAY STOP AND RETURN TO THE CURRENT TEMPERATURE IN THE KILN.						
PRESS "REVIEW" TO DOUBLE CHECK THAT ALL OF THE INFORMATION IS CORRECT.						

RA (RAMP) MEANS DEGREES GOING UP PER HOUR; "F" IS THE DEGREE IT WILL REACH
IN THAT SEGMENT. i.e.. RA 3 IS GOING UP 180 DEGREES UNTIL IT HITS 1132 DEGREES.

