

CONE 04 BISQUE EARTENWARE

Push the “**Ramp hold**” button.

Choose a number, **1-6**, for your cone 04 program and press “**Enter**”.

Once a user number is entered, your kiln will automatically bring up this program every time you enter that user number. The information below should appear on the screen for you. All you should have to do is push the “**Enter**” button. If it is not the same, or you want to change something, just enter the correct numbers in that slot and then push “**Enter**”.

SEGS	5	Push “Enter”	
RA 1	0165	Push “Enter”	
°F	0165	Push “Enter”	
HLD 1	24.00	Push “Enter”	12–24 hour hold recommended, depending on dryness of work.
RA 2	0300	Push “Enter”	
°F	1032	Push “Enter”	
HLD 2	00.00	Push “Enter”	
RA 3	0180	Push “Enter”	
°F	1132	Push “Enter”	
HLD 3	00.00	Push “Enter”	
RA 4	0300	Push “Enter”	
°F	1815	Push “Enter”	
HLD 4	00.00	Push “Enter”	
RA 5	0108	Push “Enter”	
°F	1950	Push “Enter”	
HLD 5	00.05	Push “Enter”	Might have to adjust over time.
Alarm	9999	Push “Enter”	

It will then say Stop and return to the current temperature in the kiln.

Press “Review” to double check all the Info.

Press “Start”

RA (Ramp) means degrees going up per hour; F is the degree it will reach in that segment. i.e.. RA 3 is going up 180 degrees till it hits 1132 degrees.